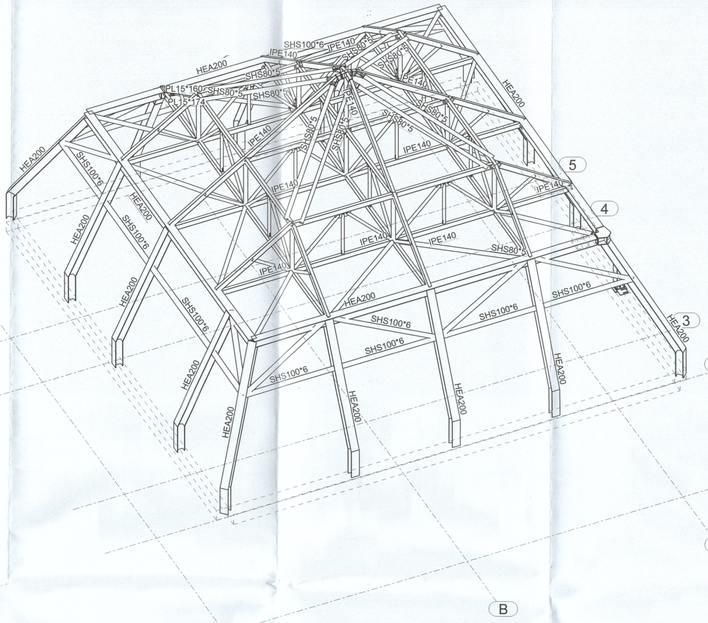
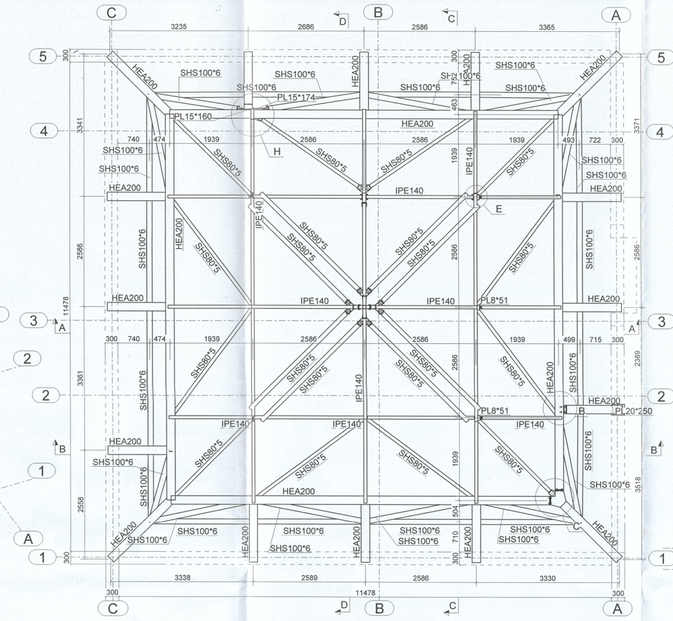
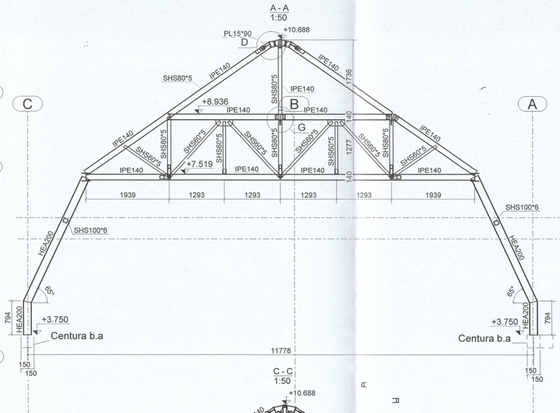
VEDERE 3D ACOPERIS
1:50



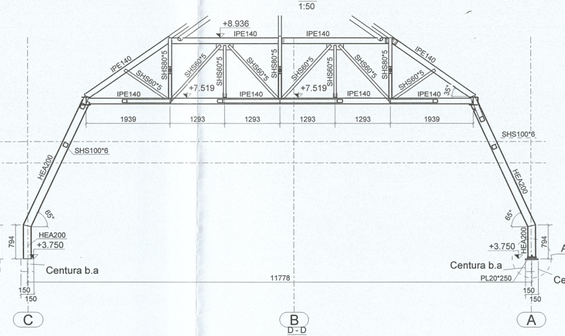
VEDERE DE SUS ACOPERIS
1:50



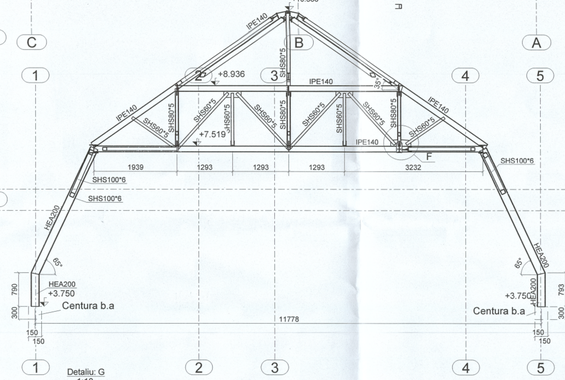
A - A
1:50



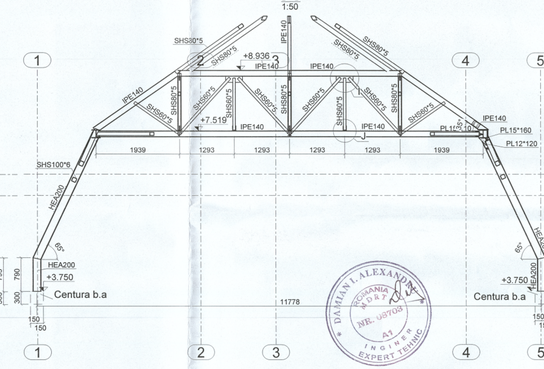
B - B
1:50



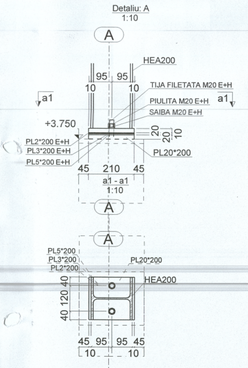
C - C
1:50



D - D
1:50



Detaliu: A
1:10



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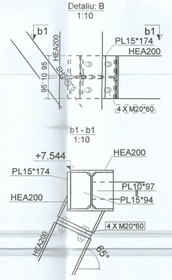
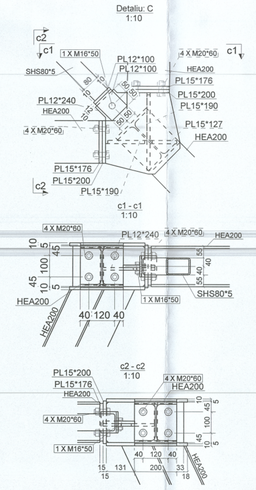
1:10



Detaliu: C
1:10



Detaliu: D
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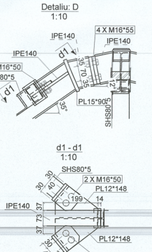
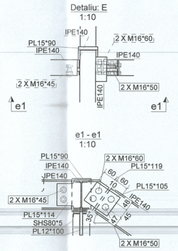
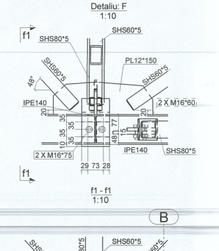


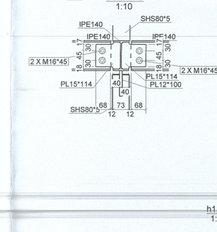
Detaliu: E
1:10



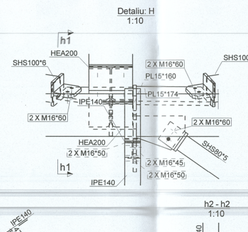
Detaliu: F
1:10



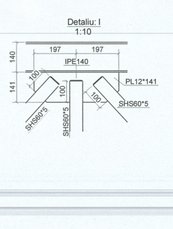
Detaliu: G
1:10



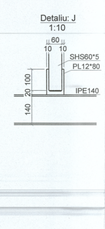
Detaliu: H
1:10



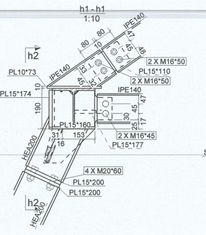
Detaliu: I
1:10



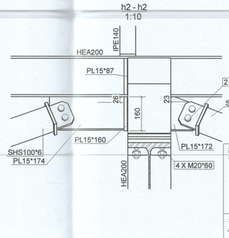
Detaliu: J
1:10



h1 - h1
1:10



h2 - h2
1:10



Condiții tehnice de montaj structura:
1. Montajul se va executa conform STAS 767/0-88 este fl.
2. La montaj se vor respecta toate instructiunile de protectia; muncii si PSI aflate in vigoare la data respectiva;
3. La manipularea, transportul si depozitarea elementelor executate se vor lua toate masurile pentru evitarea deformarilor, lovirilor, zgarierilor, care pot duce la scaderea si evitarea distrugerii protectiei anticorozive a elementelor;
4. Se vor respecta toleranțele dimensionale de forma si pozitie conform prevederilor din STAS 767/0-88 fl.
5. Sudurile de santier se vor executa conform normativului C150-99 numai cu sudori autorizati, cu scule, dispozitive si utilaje corespunzatoare, iunda ste toate masurile necesare pentru asigurarea calitatii imbinarilor sudate;
6. Pentru asigurarea calitatii sudurii, montaj se prevede pramonta| usinat; fl. in zonele afectate de sudura de montaj, protectia anticorozniva se va reface identic cerintelor din caietul de sarcini;

Suduri
Conform normativului privind calitatea imbinarilor sudate din otel a constructiilor civile, industriale si agricole, C 150/99.
- Clasa de executie: "3"
- Calitatile de calitate pentru laminate din otel, pentru imbinarile sudate si pentru materiale de sudare se vor incadra cu nivelul "B" de acceptare
- Operatiile de debitare a pieselor, precum si cele de prelucrare a marginilor libere si a rostuirilor pentru sudare trebuie sa respecte conditiile prevazute in tabelul 3, diferentiate pe nivelurile de acceptare a imbinarilor sudate.
- Clasa de abatari limita la dimensiunile sudate este "D"
("D" conform SR EN ISO 13920/98).

Sudurile se vor executa cu urmatoarele grosimi:
- Sudura de adancime (cap la cap 'I', V or X) se va executa cu patrunderea completa a cordonului de sudura si cu policarea suprafetei exterioare; sudura se va executa pe toata lungimea de contact intre piese.

- Sudura de colt curenta se va executa pe toata lungimea de contact intre piese, avand grosimea de a=0,7 t mm (unde 'T' este grosimea minima din pachetul de piesi care se sudeaza).

REV NR.	DATA	MODIFICARI

Investitor: UNIVERSITATEA TEHNICĂ DIN CLUJ-NAPOCA
Universitatea Tehnica din Cluj-Napoca
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mun. Cluj-Napoca, jud. Cluj

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Cluj-Napoca 400167, Romania
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www.arhimar.ro

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Cluj-Napoca, Calea Turzii, nr. 178K, et. 2
Tel.: +40 364080136
kesz@kesz.ro, www.kesz.ro

Obiectiv: REABILITARE SI REAMENAJARE CLADIRE EXISTENTA C3, DEMOLARI PARTIALE LA INTERIOR, COMPARTIMENTARI INTERIOARE, LUCRARI DE INTERVENTIE IN VEDEREA INCADRARI IN GRADUL II DE REZISTENTA LA FOC, ORGANIZARE DE SANTIER

Faza: P.Th.

Verificator: Cerința:

Sef Proiect:	ing. Gorog Norbert	Proiect nr.:	T24009	
Proiectat:	ing. Szabó Gergo	Scara: 1:50	Data: 29.11.2024	Revizie
Desenat:	ing. Deac Norbert	NR. PLANSA:	R-3001-PTh-C3-P	

Titlu plansa:
PLAN MONTAJ STRUCTURA METALICA ACOPERIS